

STIGA

TORNADO 5108 W (2024)

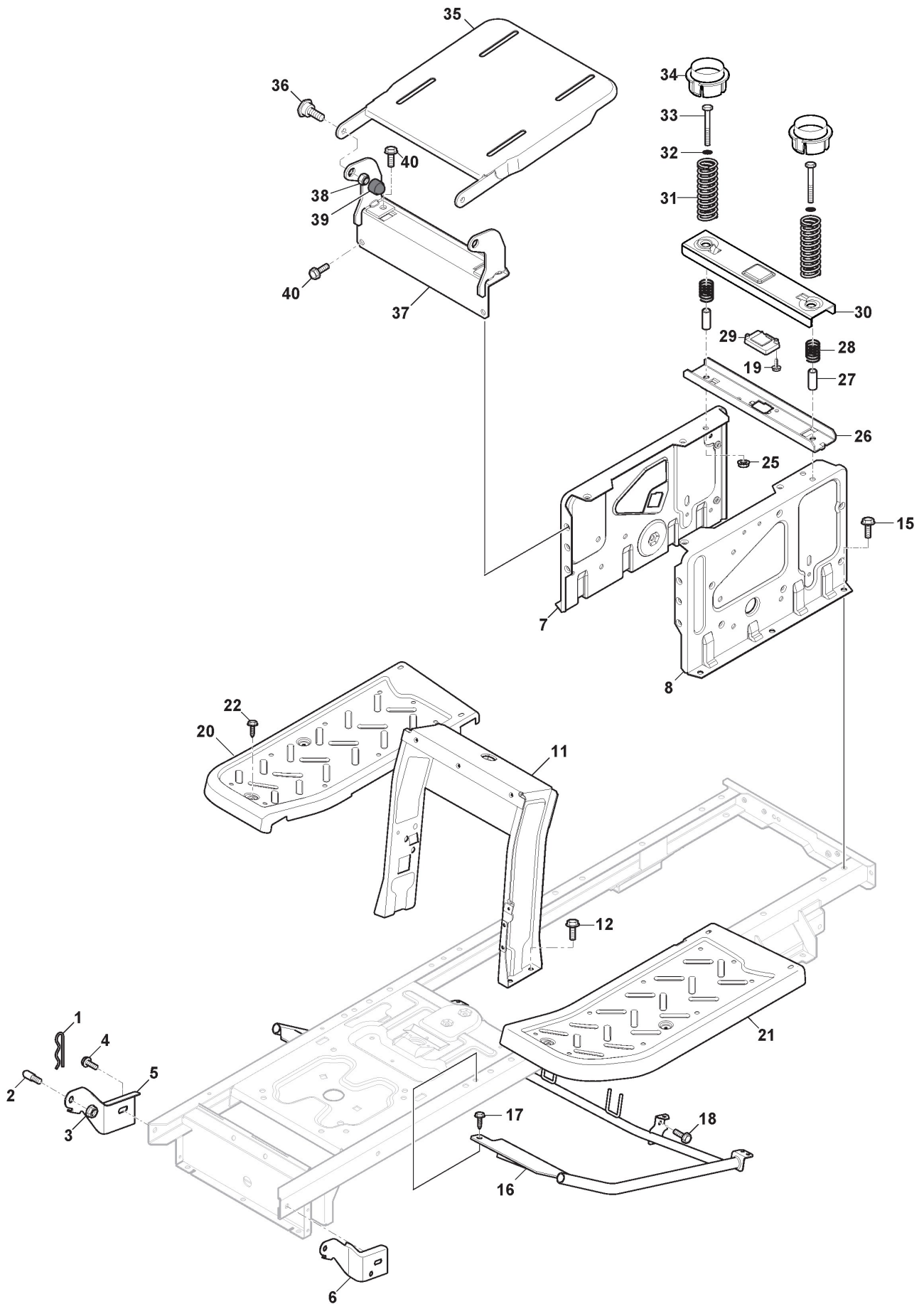
2T1220481/ST2



Spare parts list Reservdelar Repuestos Ersatzteile Pièces détachées Reserve onderdelen Catalogo ricambi

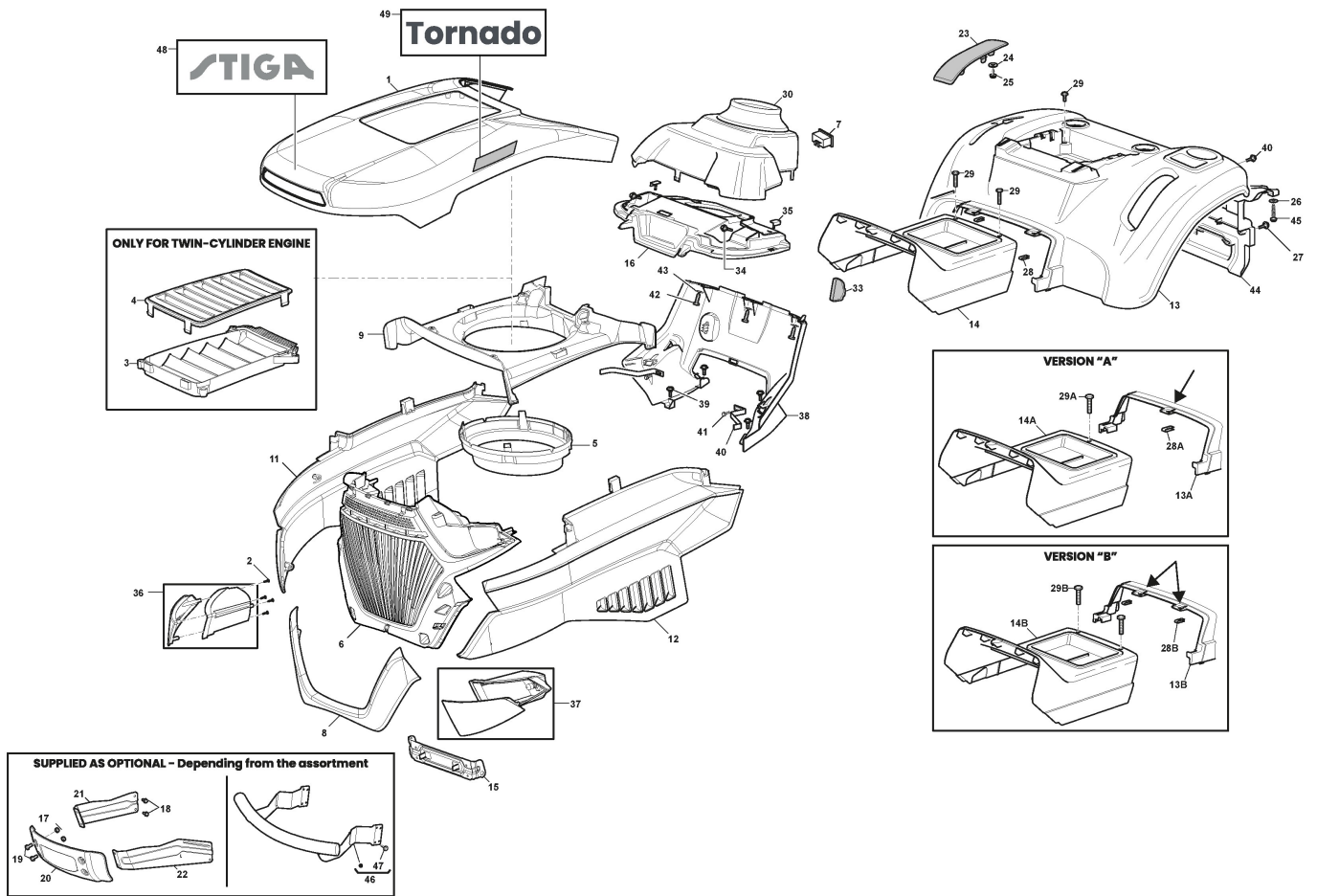
- Use ST. S.p.A. Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative And might Not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair And/Or replacement, make sure that the illustrated parts list Is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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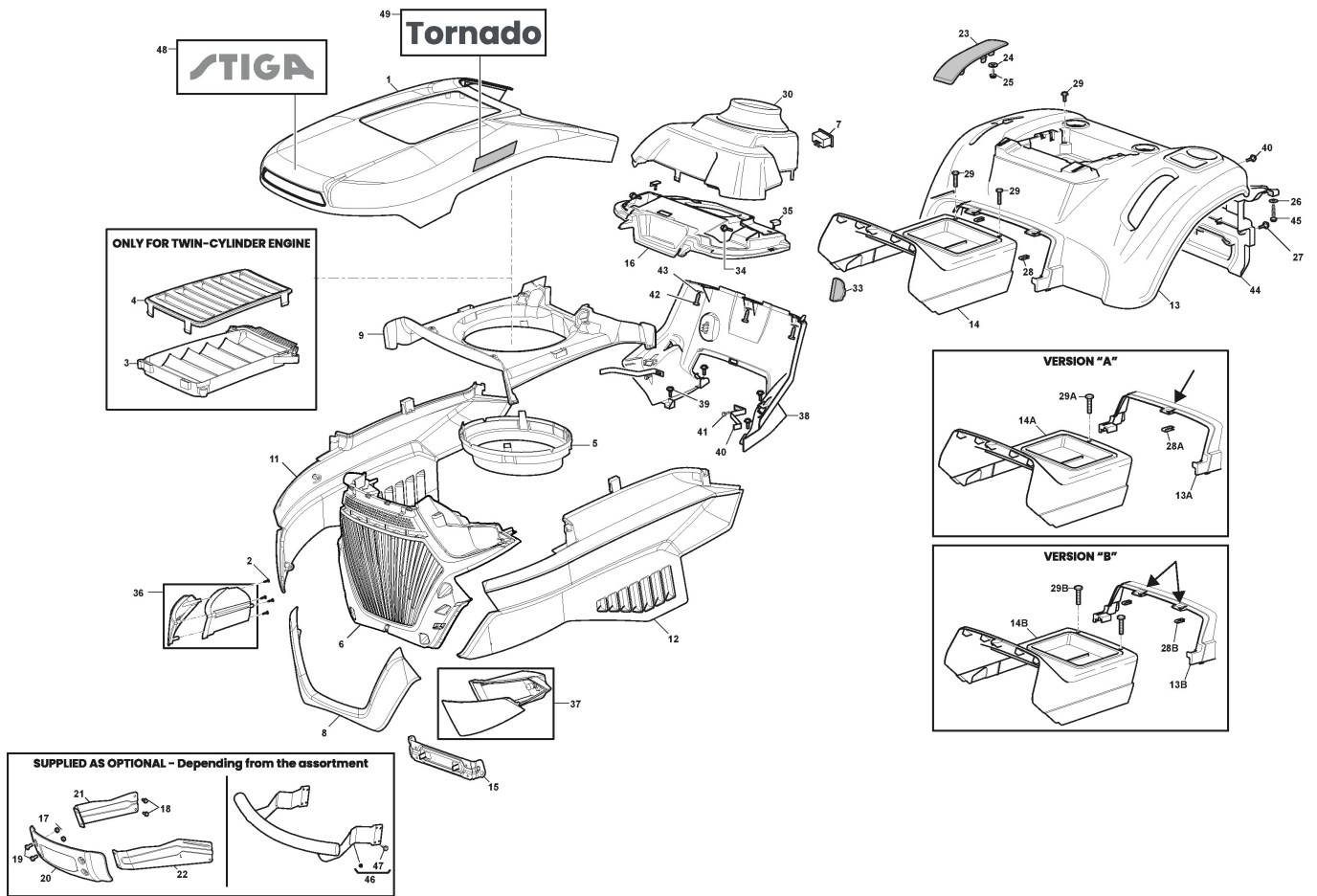
Frame - From S/N 23DA3RON002449

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	124487998/0	Cotter Pin			
2	2	125510169/1	Pin			
3	4	112155000/0	Nut			
4	2	112735402/0	Screw			
5	1	325547471/0	Right Plate			
6	1	325547473/0	Left Plate			
7	1	325785331/2	Right Seat Support			
8	1	325785333/2	Left Seat Support			
11	1	382785169/1	Steering Column Support			
12	4	125943009/0	Screw			
15	6	125943009/0	Screw			
16	1	382785197/1	Footboard Support	For Hydrostatic Models		
17	2	125943009/0	Screw			
18	2	125943009/0	Screw			
19	2	112728697/0	Screw			
20	1	325500050/0	Right Footboard			To S/N 24AA3RON
20	1	325500050/1	Right Footboard		From S/N 24AA3RON 001123	
21	1	325500051/0	Left Footboard			To S/N 24AA3RON
21	1	325500051/1	Left Footboard		From S/N 24AA3RON 001123	
22	2	112735402/0	Screw			
25	2	112293201/0	Nut			
26	1	325820109/1	Seat Support			
27	2	125160048/0	Spacer			
28	2	125430263/0	Spring			
29	1	325785379/1	Support			
30	1	325820113/0	Seat Switch Support Bar			
31	2	125430264/1	Spring			
32	2	112521350/0	Washer			
33	2	112691400/0	Screw			
34	2	325600148/0	Hood			
35	1	382547061/1	Plate			
36	2	122524970/3	Pin			
37	1	382820151/3	Seat Support			
38	2	112155010/0	Nut			
39	2	118203854/0	Cap			
40	4	125943009/0	Screw			



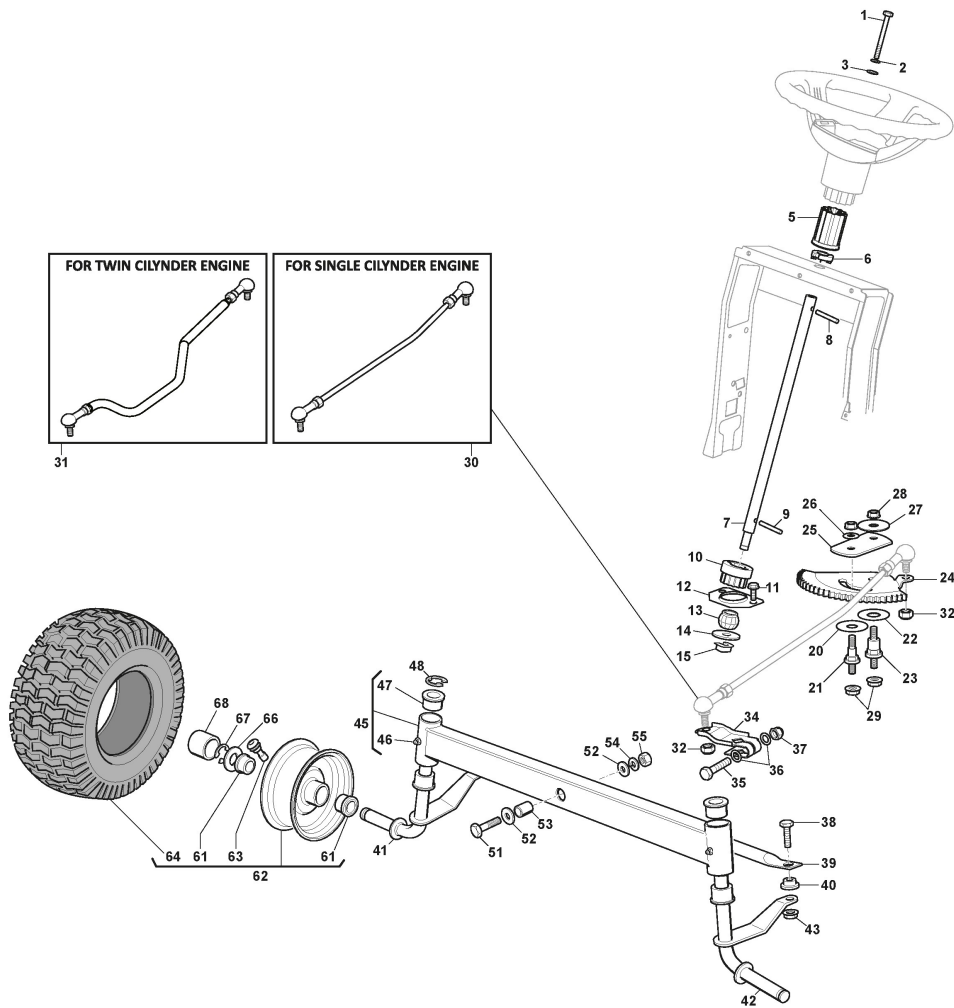
Bodywork

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325077035/0	Upper Engine Hood, Yellow	Yellow with air intake		
2	2	112728706/0	Screw			
3	1	325263325/0	Air Intake Grill			
4	1	325263326/0	Air Intake Grill			
5	1	325108106/0	Conveyor			
6	1	325077036/0	Frontal Bonnet			
7	1	9400-0384-01	Hour Meter	If foreseen		
8	1	325077037/0	Lower Hood, Front	Grey NCS8000N		
9	1	325108117/0	Air Intake Grill	Grey NCS8000N		
11	1	325207306/0	Bonnet Right Side Cover, Grey	Grey NCS8000N		
12	1	325207307/0	Bonnet Left Side Cover, Grey	Grey NCS8000N		
13	1	325110536/0	Yellow Wheels Cover	1 Hook - Version A		
13	1	325110536/1	Yellow Wheels Cover	2 Hooks - Version B		
14	1	325110539/0	Black Central Cover	1 Fixing Hole - Version A		
14	1	325110547/0	Black Central Cover	2 Fixing Holes - Version B		
15	1	325785551/1	Engine Hood Support			
16	1	325120302/0	Dashboard			
17	4	112155000/0	Nut			
18	4	112735599/0	Screw			
19	4	112792611/0	Screw			
20	1	382263501/0	Bumper			
21	1	382785255/0	Right Support			
22	1	382785257/0	Left Support			
23	1	325207190/2	Cover	Not needed for Gear Models		
24	4	112523050/0	Washer			
25	6	112735402/0	Screw			
26	2	112523040/0	Washer			
27	2	125943010/0	Screw			
28	2	112437506/0	Plate	Version B		
28	1	112437506/0	Plate	Version A		
29	2	125943010/0	Screw	Version A		
29	4	125943010/0	Screw	Version B		
30	1	325120303/0	Dashboard Cover			
33	1	325207191/1	Plate	Not needed for Hydro Models		
34	2	125943010/0	Screw			
35	2	325260003/0	Grommet			
36	1	382185516/0	Right Lamp Light Assy			
37	1	382185517/0	Right Lamp Light Assy			
38	1	325785298/0	Dashboard Support			
39	4	125943010/0	Screw			
40	2	325270325/0	Guide			
41	6	112735599/0	Screw			
42	3	112735406/0	Screw			
43	3	112523040/0	Washer			
44	1	325547429/0	Rear Plate, Black			
45	2	112735406/0	Screw			
46	1	382869037/0	Muffler Protection			
47	4	112735599/0	Screw			



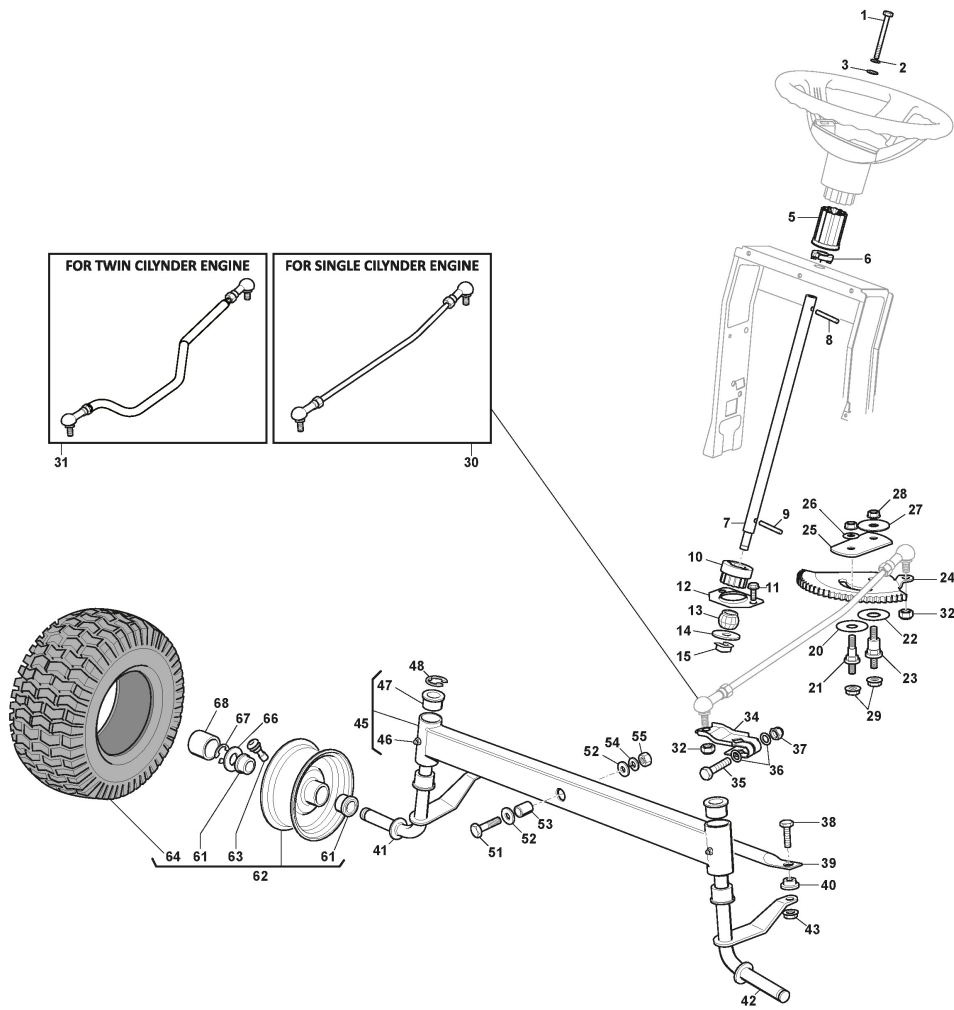
Bodywork

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
48	1	114367495/1	STIGA logo Label			
49	2	114372973/0	Denomination Label "TORNADO"	Only for STIGA Brand		



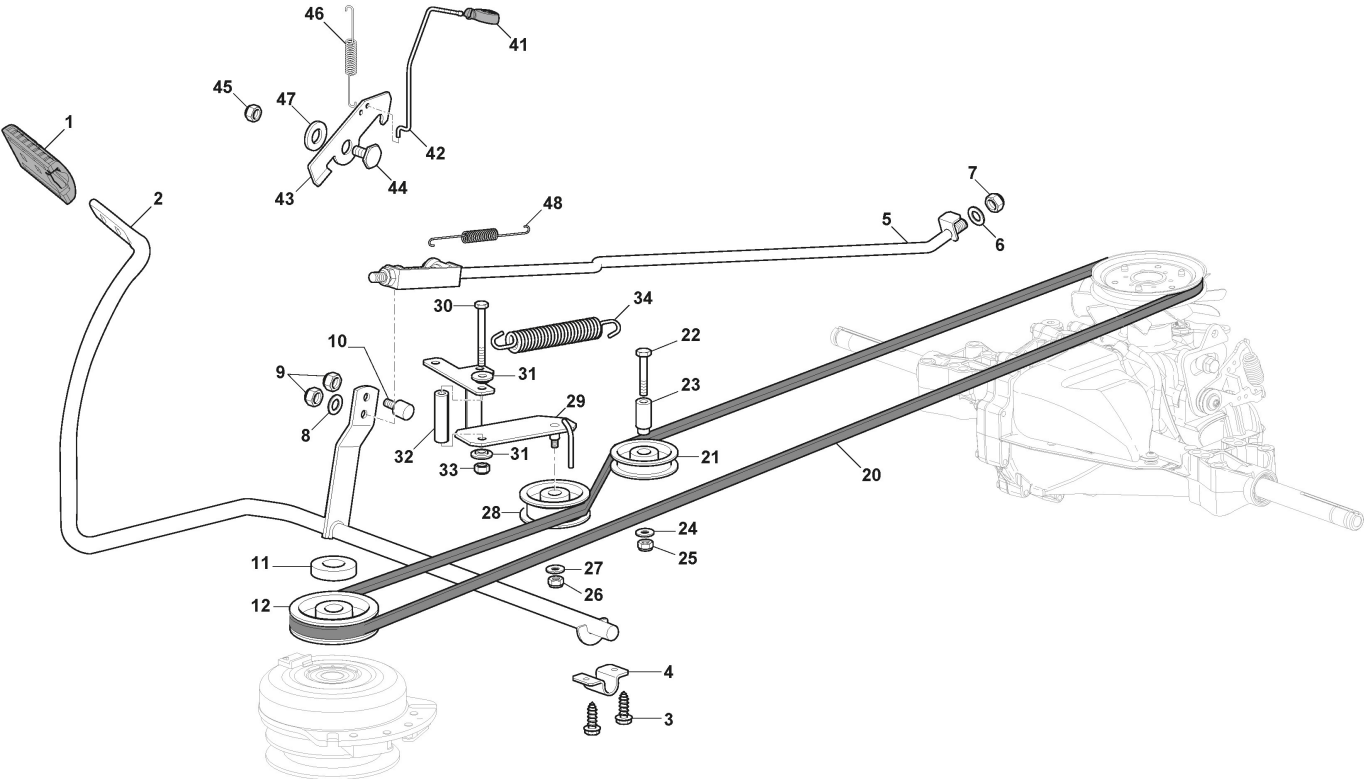
Steering

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	112692100/0	Screw			
2	1	112540260/0	Washer			
3	1	112521360/0	Washer	Not for STIGA Brand Machine		
5	1	382785304/0	Support			
6	1	325038008/0	Bushing			
7	1	125520018/0	Steering Column			
8	1	112620300/0	Spring Pin 6x50			
9	1	112622650/0	Dowel pin			
10	1	125570003/0	Pinion			
11	2	127943054/0	Screw			
12	1	325785213/1	Support			
13	1	325743000/0	Joint			
14	1	112521370/0	Washer			
15	1	112436030/0	Plate			
20	1	322672151/0	Antifriction Washer			
21	1	125510173/0	Pin			
22	1	125670023/0	Washer			
23	1	125510165/0	Pin			
24	1	325735519/0	Steering Sector			
25	1	325547233/0	Plate			
26	1	112369500/0	Elastic Washer			
27	1	122160400/0	Elastic Disc			
28	2	112155010/0	Nut			
29	2	112155010/0	Nut			
31	1	382000689/0	Steering Rod	for Twin Cilynder Engine		
32	2	112156602/0	Nut			
34	1	382318323/0	Steering Control Lever			
35	1	112692395/2	Screw			
36	2	112521360/0	Washer			
37	1	112155020/0	Nut			
38	2	125510103/0	Pin			
39	1	325840029/0	Tie Rod	Steel		
40	2	325038007/0	Bushing			
41	1	382230373/1	Right Stub Axle	15"		
42	1	382230375/1	Left Stub Axle	15"		
43	2	112155000/0	Nut			
45	1	382034029/0	Rod	Steel		
46	2	112379511/0	Grease Dispenser			
47	4	125034002/1	Bushing			
48	1	112001000/0	Circlip ø15			
51	1	112692695/0	Screw			
52	2	112523100/0	Washer			
53	1	125160016/1	Spacer			
54	1	112587100/0	Grower			
55	1	112295300/0	Nut			
61	4	125122200/2	Bearing			
62	2	382680113/0	Wheel Assy 15" - PR2 P512	15" - P512		
63	2	125950000/0	Valve			



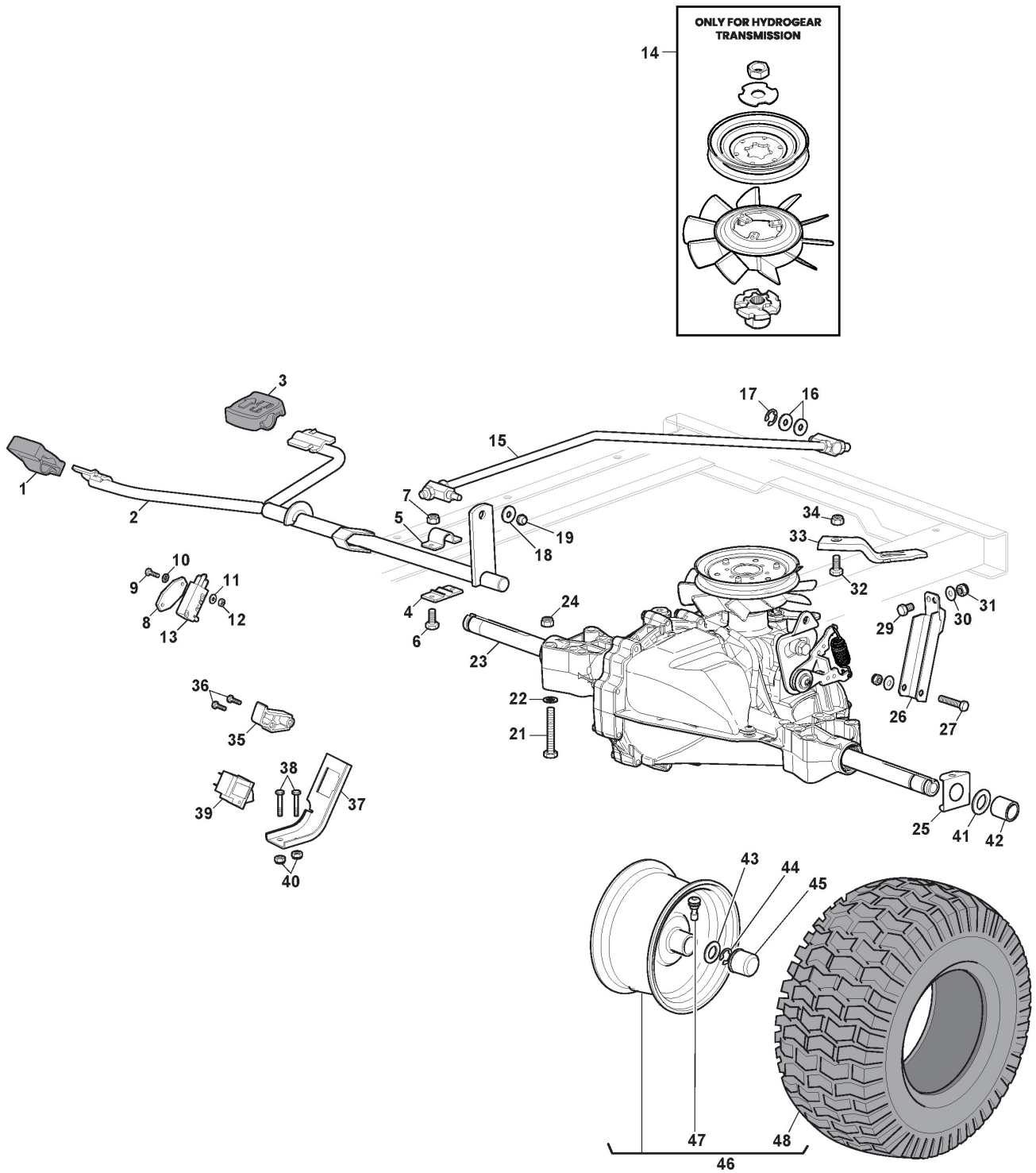
Steering

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
64	2	127590051/0	Tyre 15X6.00-6 PR2 (TURF SAVER)	15"		
66	2	125670005/2	Washer			
67	2	112001000/0	Circlip ø15			
68	2	322110240/0	Hub Cap			



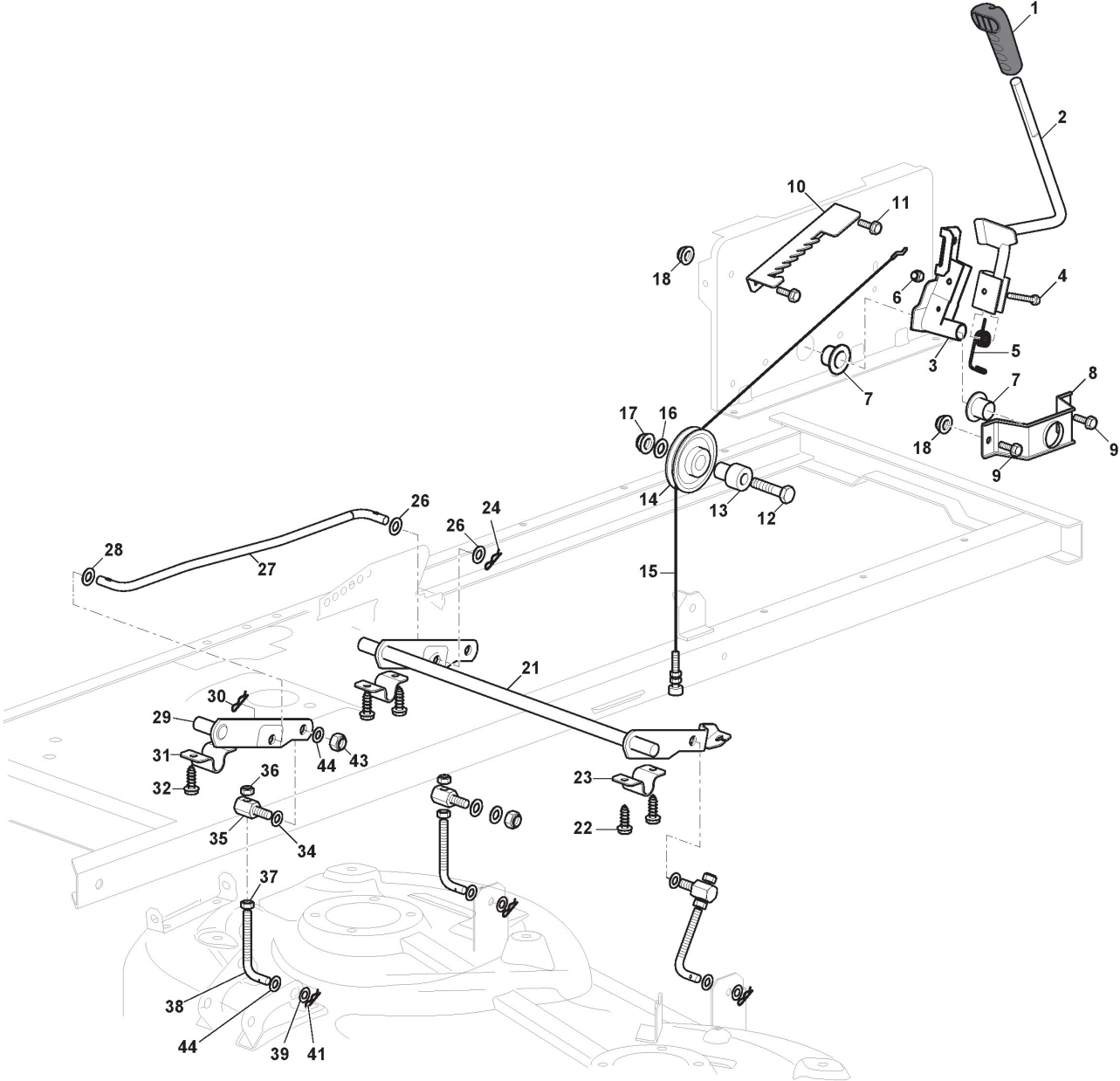
Brake And Gearbox Controls

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325110409/0	Clamp Cover			
2	1	382000641/0	Pedal			To S/N 105113RON
2	1	382000641/1	Pedal		From S/N 19FA3RON 000275	
3	4	112735599/0	Screw			
4	2	325547231/0	Plate			To S/N 20JA3RON
4	2	325547231/1	Plate		From S/N 20JA3RON 000566	To S/N 19JA3RON
4	2	325547467/0	Lifting Deck Axle Plate		From S/N 23FA3RON 000142	To S/N 21KA3RON
5	1	382000688/0	Brake Rod Assy		From S/N 21KA3RON 002129	
5	1	382000688/1	Brake Rod Assy			
6	1	112521360/0	Washer			
7	1	112156602/0	Nut			
8	1	325670011/0	Antifriction Washer			
9	2	112155000/0	Nut			
10	1	125510116/0	Pin			To S/N 105113RON
10	1	125510166/0	Pin		From S/N 19DA3RON 003315	
11	1	125160021/0	Spacer			
12	1	125601577/0	Pulley			
20	1	135062018/0	Belt			
21	1	125601613/0	Pulley	Bearing hole ø15 (Plastic)		
21	1	325601599/0	Pulley	Bearing hole ø15 (Steel)		
22	1	112691400/0	Screw			
23	1	125160083/0	Spacer			To S/N 105113RON
23	1	125160107/0	Spacer		From S/N 19JA3RON 001862	
24	1	112523060/0	Washer			
25	1	112155000/0	Nut			
26	1	112155000/0	Nut			
27	1	112523060/0	Washer			
28	1	125601554/0	Pulley			
29	1	382318245/1	Tightener Lever			
30	1	112691600/0	Screw			
31	2	125038021/0	Bushing			
32	1	125160027/0	Spacer			
33	1	112155000/0	Nut			
34	1	125430262/0	Spring			
41	1	125394509/1	Knob			
42	1	125033113/0	Rod			
43	1	325253011/1	Hook			
44	1	122524970/3	Pin			
45	1	112155000/0	Nut			
46	1	125430213/0	Spring			
47	1	112523060/0	Washer			
48	1	125430269/1	Spring			To S/N 22AA3RON
48	1	125430269/2	Spring		From S/N 22AA3RON 021449	



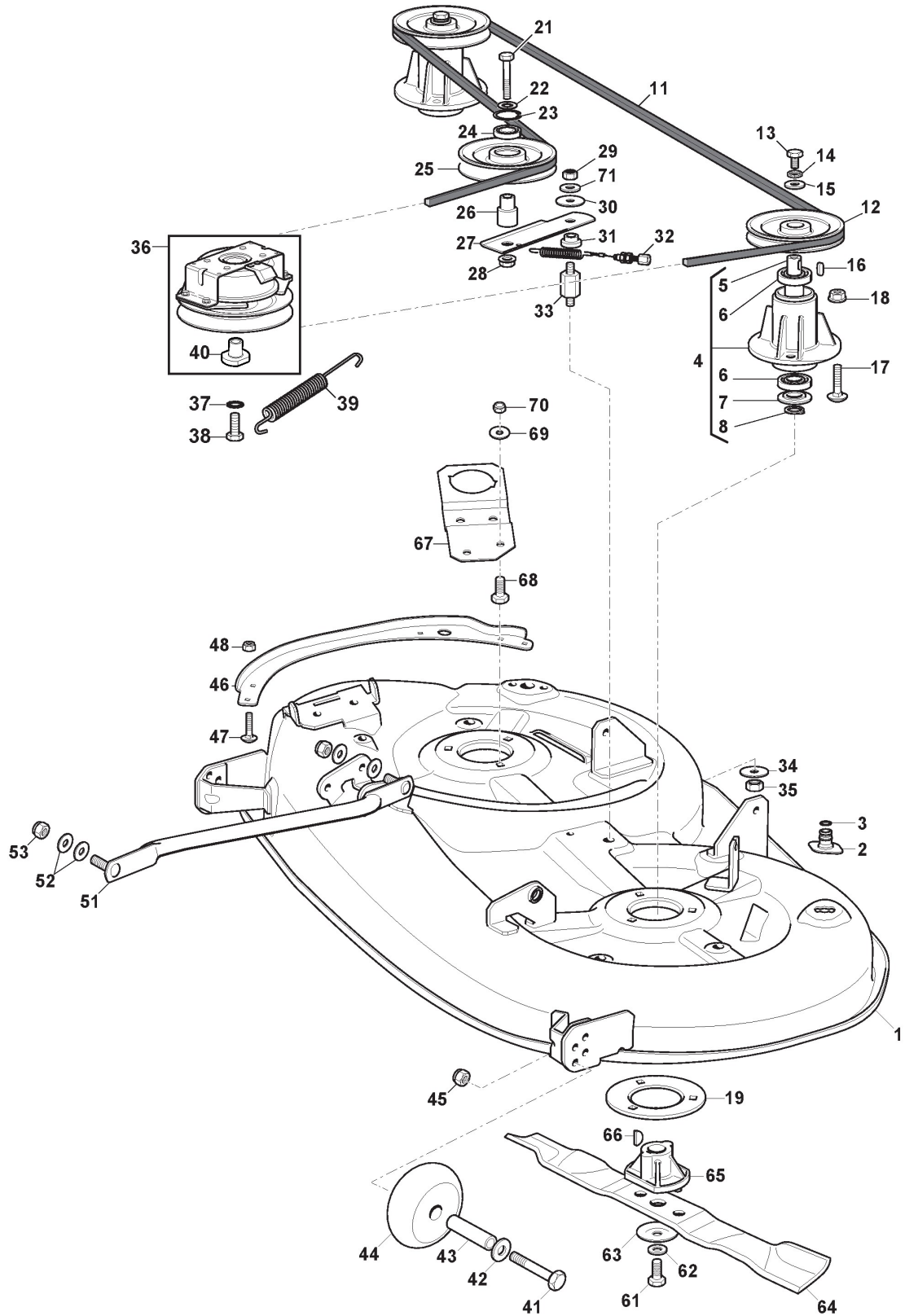
Bodywork

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325110274/0	Clamp Cover Front			
2	1	382000574/2	Drive Pedal			
3	1	325110331/0	Clamp Cover Rear			
4	2	325785350/0	Support			
5	2	325547467/0	Lifting Deck Axle Plate			
6	4	112735599/0	Screw			
7	4	112154510/0	Nut			
8	1	327546019/0	Neutral Switch Fixing Plate			
9	2	112735602/0	Screw			
10	2	112540020/0	Washer			
11	2	112581100/0	Grower			
12	2	112290791/0	Nut			
13	1	119410609/1LC	Microswitch			
14	1	118802723/0	Fan Kit	Only for Hydrogear Transmission		
15	1	382000685/1	Drive Rod Assy			
16	2	325670011/0	Antifriction Washer			
17	1	112000940/0	Circlip ø7			
18	1	112523040/0	Washer			
19	1	112154510/0	Nut			
21	4	112691600/0	Screw			
22	4	112521350/0	Washer			
23	1	118401023/0	Hydrostatic Transmission - Loncin (HT2B)			
24	4	112155000/0	Nut			
25	2	325670026/0	Washer			
26	1	382785299/0	Support			
27	1	112691700/0	Screw			
29	1	112792611/0	Screw			
30	2	112523060/0	Washer			
31	2	112155000/0	Nut			
32	1	112791400/0	Screw			
33	1	325318251/0	Lever			
34	1	112154510/0	Nut			
35	1	325060034/1	Cam			
36	2	112735402/0	Screw			
37	1	325774573/0	Clamp			
38	2	112791400/0	Screw			
39	1	119410623/0	Microswitch			
40	2	112154510/0	Nut			
41	2	125670005/2	Washer			
42	2	125160101/0	Spacer			
43	6	125670005/2	Washer			
44	2	112001000/0	Circlip ø15			
45	2	322110241/0	Hub Cover	with Stiga Logo		
46	2	382680077/0	Wheel Assy	with Dark Grey Rimm		
47	2	125950000/0	Valve			
48	2	125590026/0	Tyre 20x10.00-10 PLY4 P519 (WANDA)			



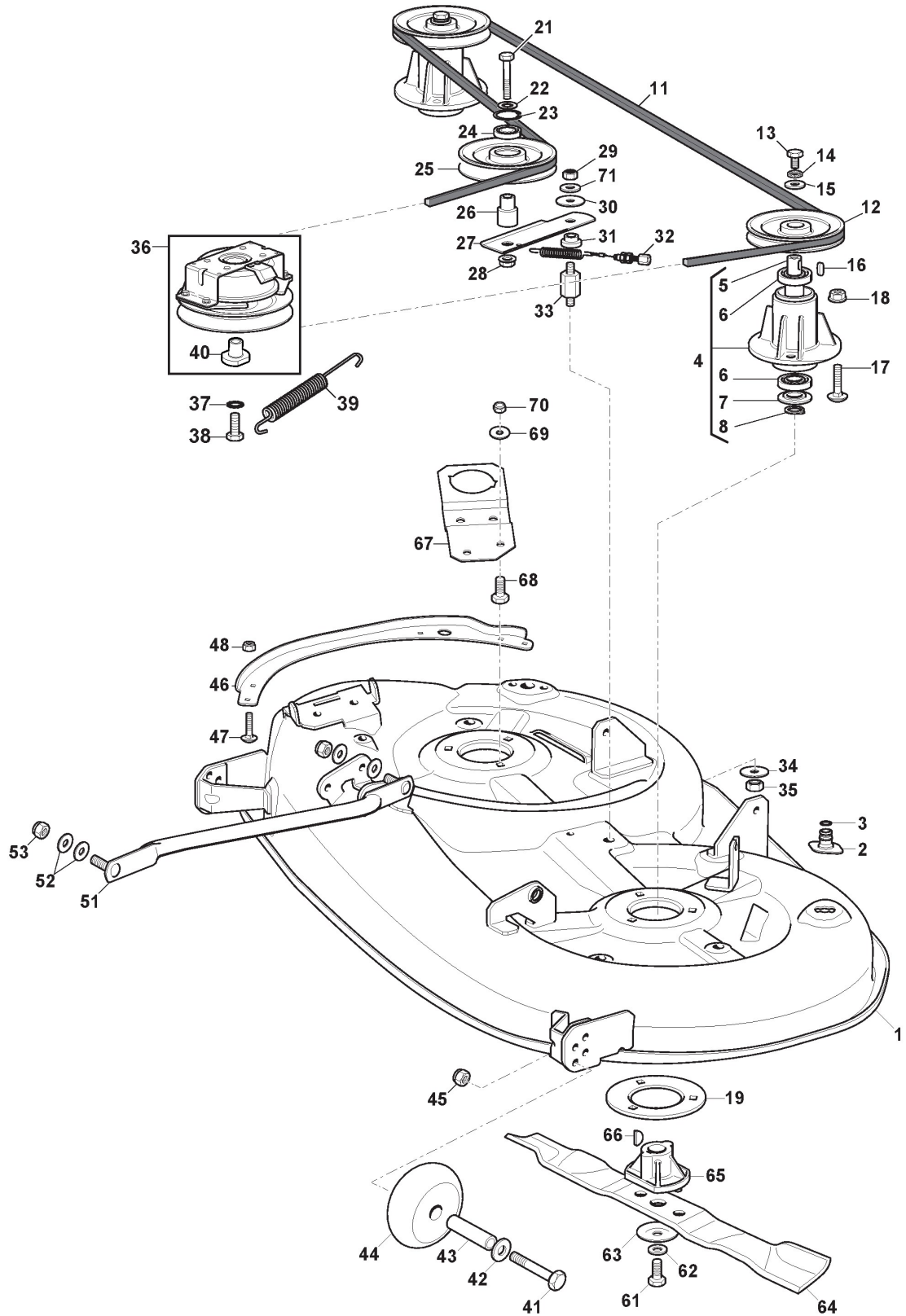
Cutting Plate Lifting

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325394533/0	Knob			
2	1	382318229/0	Lever			
3	1	382318231/1	Lifting Axle Assy			
4	1	112674700/0	Screw			
5	1	125430261/0	Spring			
6	1	112154510/0	Nut			
7	2	325038006/0	Bushing			
8	1	325785297/0	Support			
9	2	112792611/0	Screw			
10	1	325735515/0	Steering Sector			
11	2	112792611/0	Screw			
12	1	112793701/0	Screw			
13	1	125040636/1	Bushing			
14	1	125601579/0	Pulley			
15	1	382004620/0	Wire			
16	1	112523060/0	Washer			
17	1	112293201/0	Nut			
18	4	112155000/0	Nut			
21	1	382318295/1	Lifting Axle			
22	4	112735599/0	Screw			
23	1	325547231/1	Plate			To S/N 23FA3RON 000141
23	1	325547467/0	Lifting Deck Axle Plate		From S/N 23FA3RON	
24	1	124487997/0	Cotter Pin			
26	2	325670010/0	Antifriction Washer			
27	1	125033109/0	Connecting Rod			
28	1	325670010/0	Antifriction Washer			
29	1	382318293/1	Axle			
30	1	124487997/0	Cotter Pin			
31	1	325547231/1	Plate			To S/N 23FA3RON 000141
31	1	325547467/0	Lifting Deck Axle Plate		From S/N 23FA3RON	
32	2	112735599/0	Screw			
34	3	325670008/1	Washer			
35	3	125510170/0	Pin			
36	3	112156602/0	Nut			
37	3	112295200/0	Nut			
38	1	125840012/1	Tie Rod			
39	3	325670008/1	Washer			
41	3	124487998/0	Cotter Pin			
43	3	112156602/0	Nut			
44	6	112521360/0	Washer			



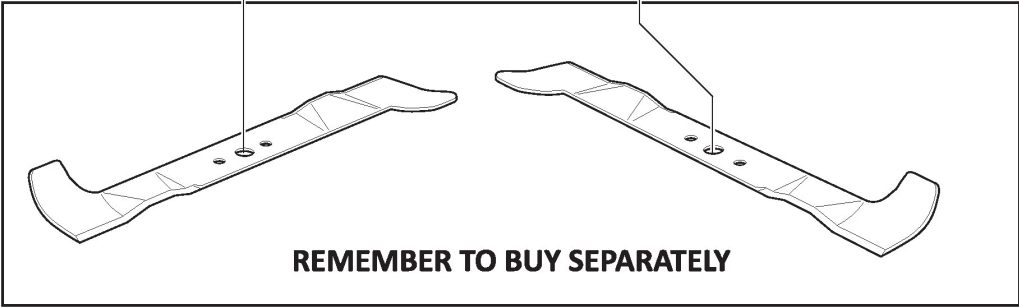
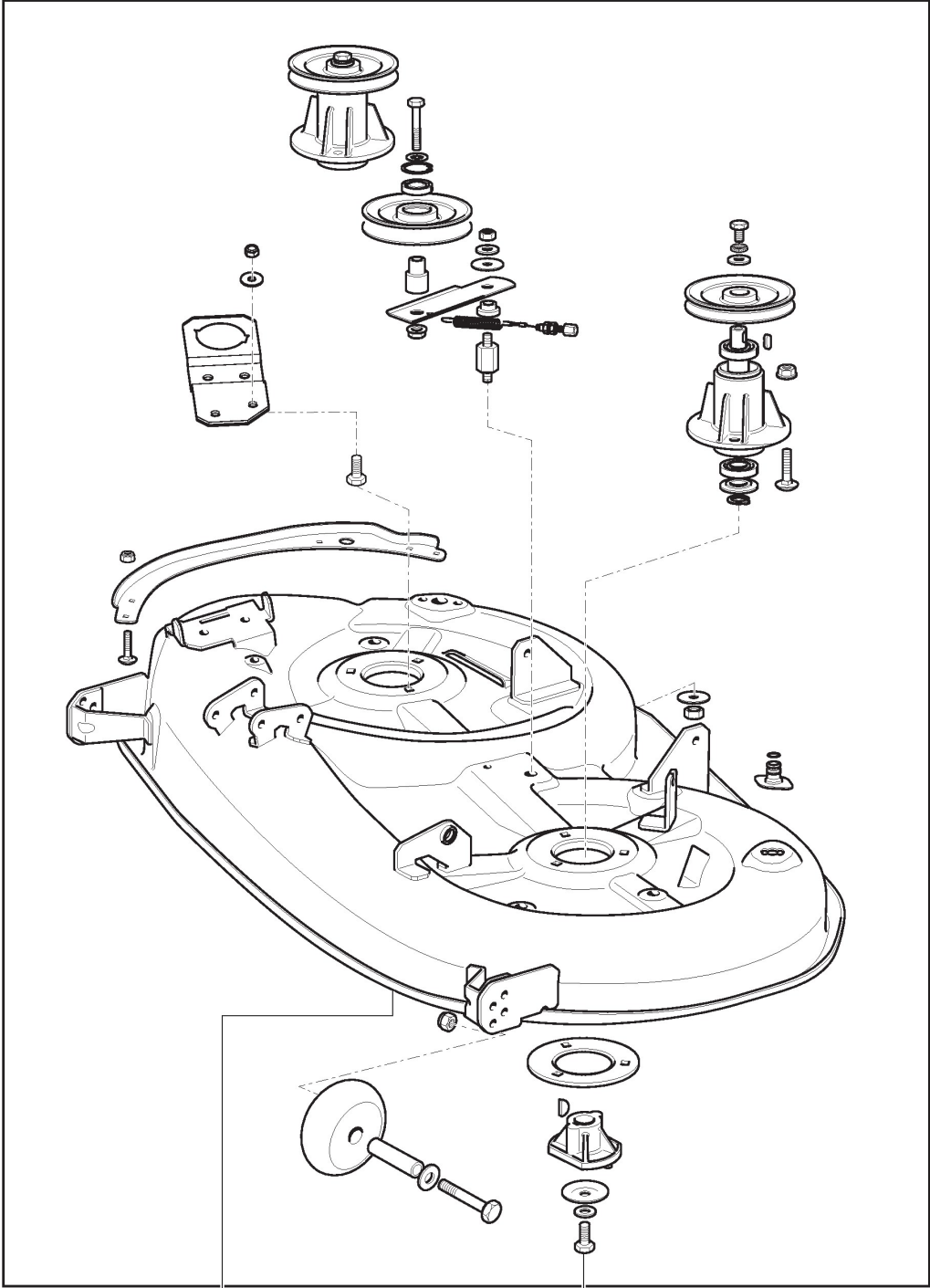
Cutting Plate

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	382565069/5	Cutting Plate Black	Black		
2	2	325033086/0	Water Hose Connection			
3	2	119035000/0	Or Ring			
4	2	382207204/1	Flange Assy			
5	2	125020804/0	Blade Shaft			
6	4	119216047/0	Bearing			
7	2	325160501/1	Dust Cover Disc			
8	2	112609260/0	Seeger			
11	1	135061506/1	Belt			
12	2	125601571/0	Pulley			
13	2	112793102/0	Screw			
14	2	112540260/0	Washer			
15	2	125670007/0	Washer			
16	2	112139480/0	Feather			
17	6	112818700/0	Screw			
18	6	112154210/0	Nut			
19	2	325160505/0	Disc			
21	1	112691900/0	Screw			
22	1	112524010/0	Washer			
23	1	112610800/0	Seeger			
24	1	119216048/0	Bearing			
25	1	125601606/0	Pulley			
26	1	125160056/0	Spacer			
27	1	325318255/0	Lever			
28	1	112293201/0	Nut			
29	1	112155020/0	Nut			
30	1	125670022/0	Washer			
31	1	125040635/0	Bushing			
32	1	382004619/0	Wire			
33	1	125160057/1	Spacer			
34	1	112523080/0	Washer			
35	1	112156602/0	Nut			
36	1	118399077/1	Electromagnetic Clutch			
37	1	112543000/0	Washer			
38	1	112737320/0	Screw			
39	1	125430277/1	Spring			
40	1	118870395/0	Bush			
41	2	112692050/0	Screw			
42	2	112523060/0	Washer			
43	2	125510072/1	Pin			
44	2	182700001/0	Levelling Small Wheel			
45	2	112293201/0	Nut			
46	1	325547259/1	Stiffening			
47	5	112815200/0	Screw			
48	5	112154510/0	Nut			
51	2	382000565/1	Equalizer Rod			
52	8	325670008/1	Washer			
53	4	112156602/0	Nut			



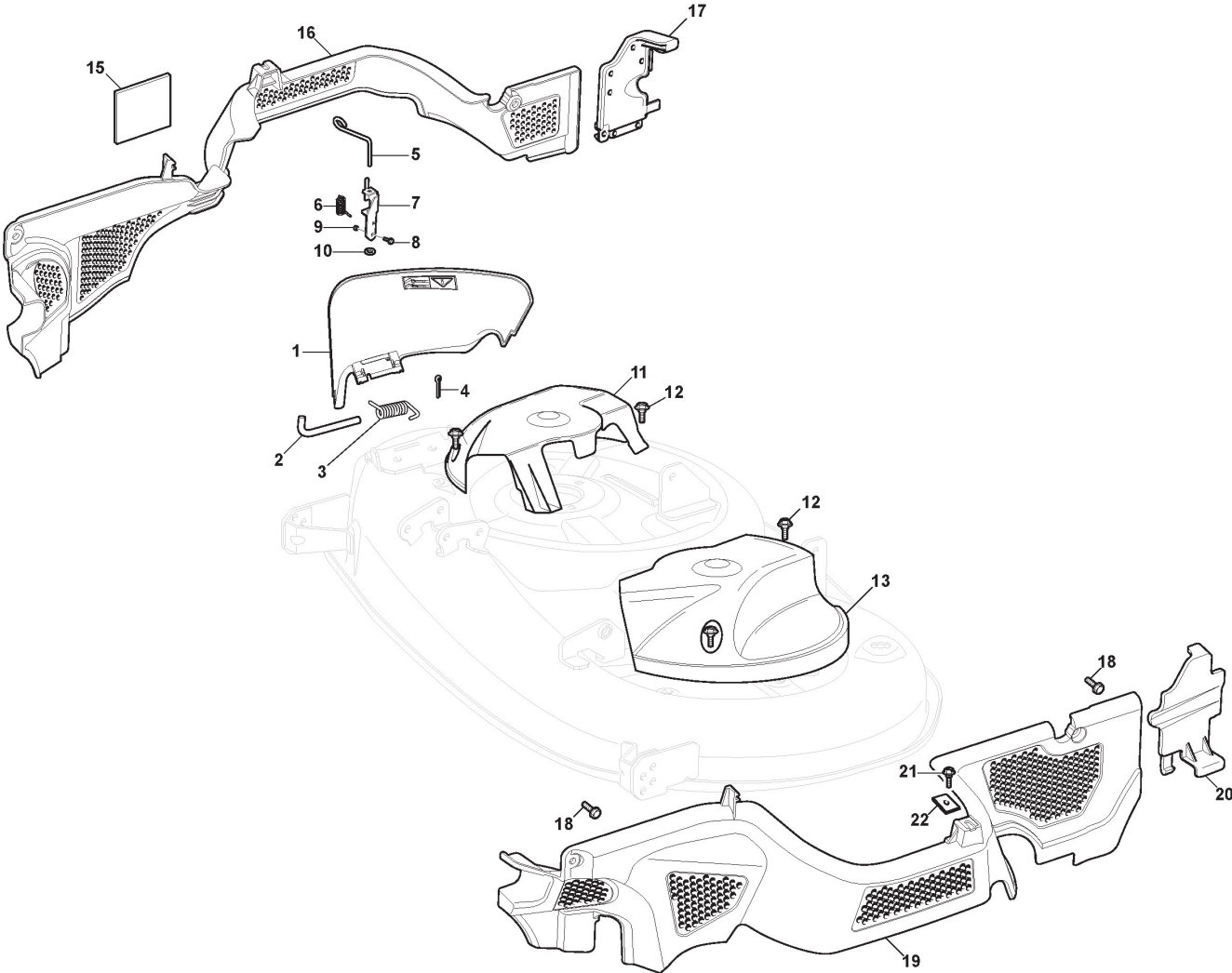
Cutting Plate

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
61	2	112735694/0	Screw			
62	2	112523080/0	Washer			
63	2	122160400/0	Elastic Disc			
64	1	1134-9231-01	Mulching Blades	Stiga Packed into 182004357/0 (2pcs)		
64	2	182004357/0	Mulching Blade	Mulching		
65	2	1134-9159-01	Blade Holder	Stiga Packed into 125463200/0		
65	2	125463200/0	Blade Holder			
66	2	112139100/0	Key			
67	2	325774665/0	Bracket			
68	2	112793102/0	Screw			
69	2	112523060/0	Washer			
70	2	112154210/0	Nut			
71	1	322672150/0	Antifriction Washer			



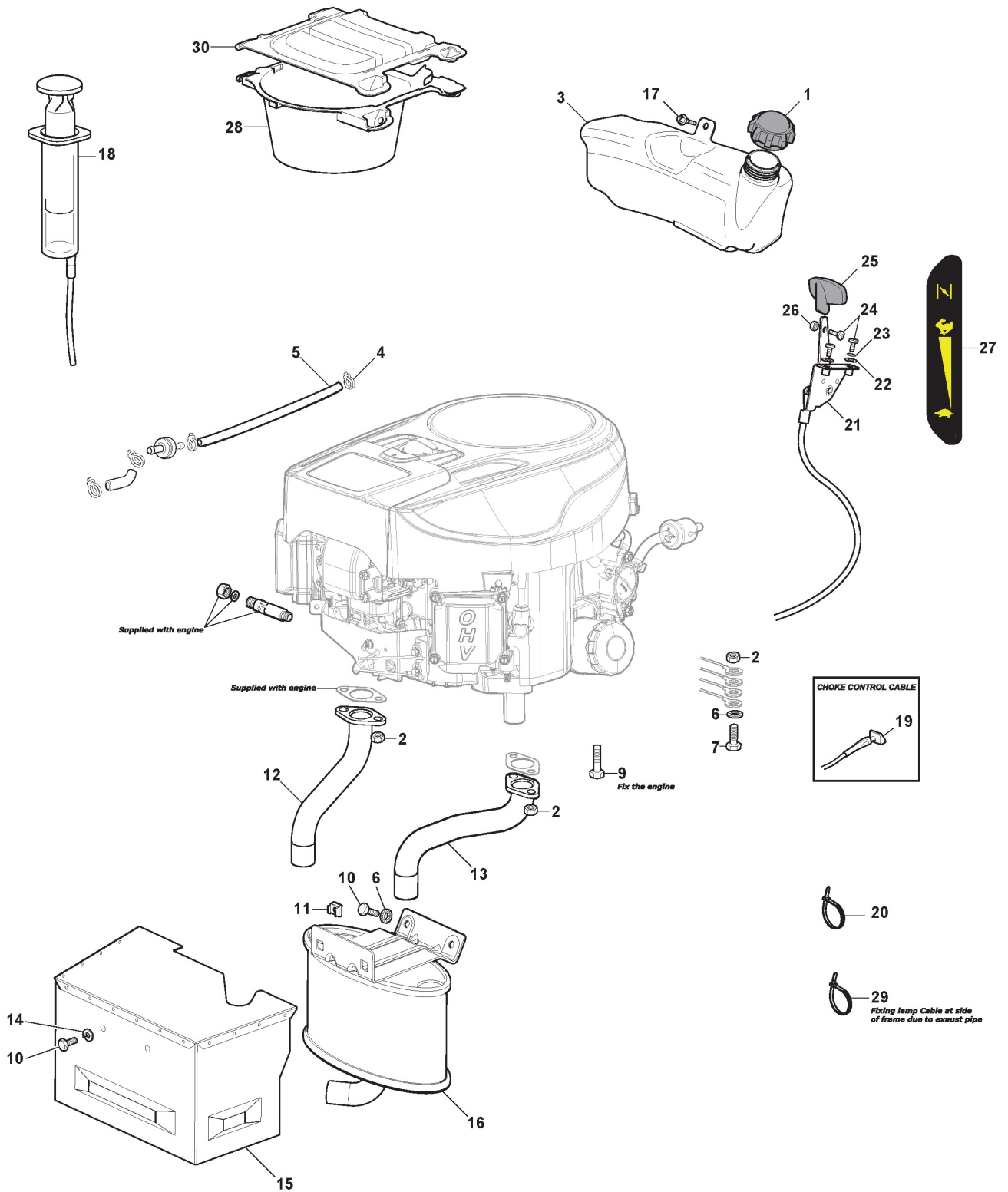
Cutting Deck Assy - SD108

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	382565107/0	Cutting Plate Assy, Black	Black		



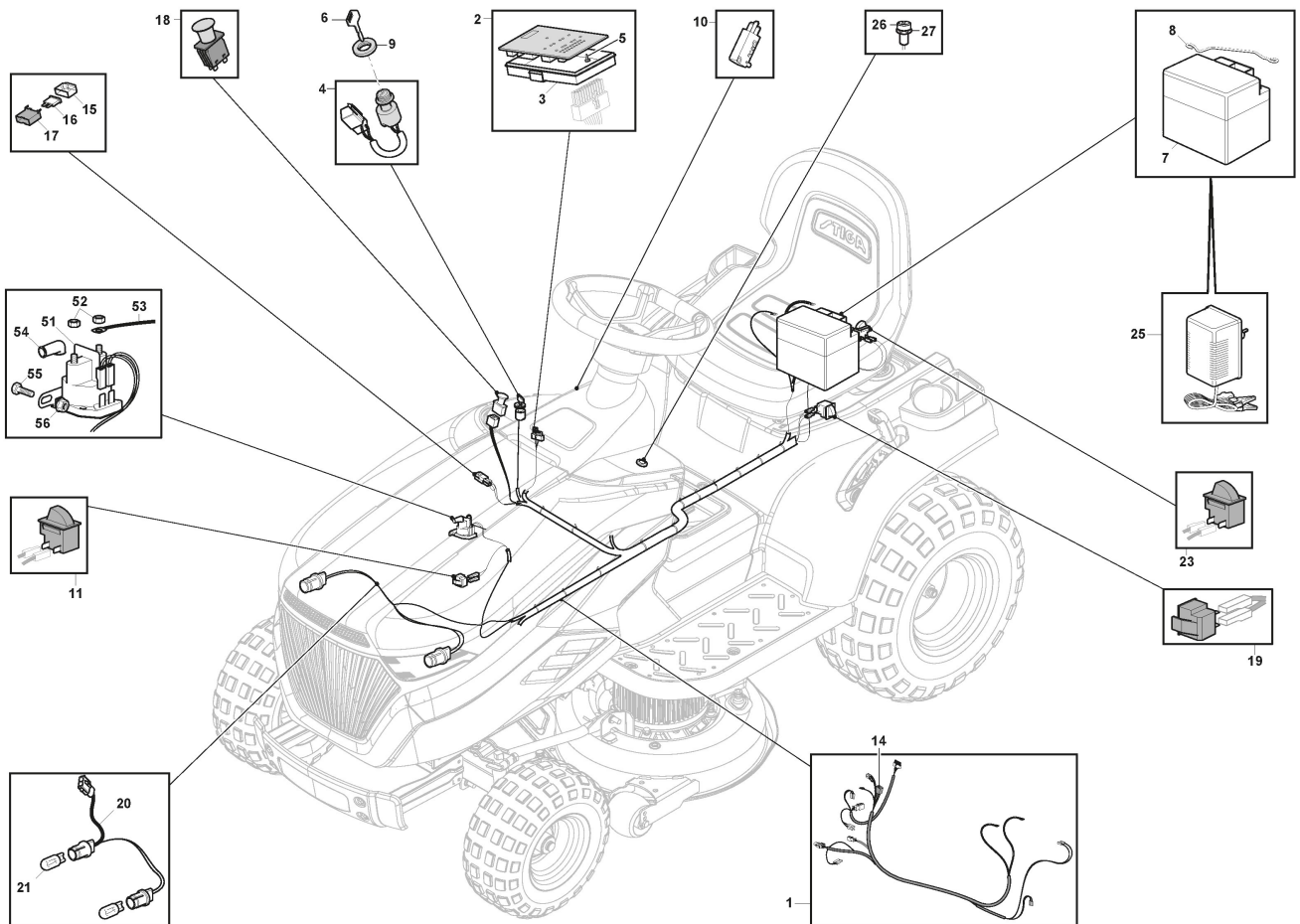
Belt Protections

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325600087/2	Ejection Guard			
2	1	125510073/0	Fulcrum Pin			
3	1	125430242/1	Spring			
4	1	112141418/0	Cotter Pin			
5	1	125318355/0	Fulcrum Pin			
6	1	125430288/0	Spring			
7	1	325774719/0	Fulcrum Clamp			
8	2	112815200/0	Screw			
9	2	112154510/0	Nut			
10	1	112604899/0	Crown Fastener			
11	1	325600088/0	Right Belt Protection Carter			
12	4	125943010/0	Screw			
13	1	325600089/1	Left Belt Protection			
16	1	325060154/0	Case			
17	1	325600082/0	Guard			
18	4	125943011/0	Screw			
19	1	325060155/0	Case			
20	1	325600083/0	Guard			
21	2	125943011/0	Screw			
22	2	112437506/0	Plate			



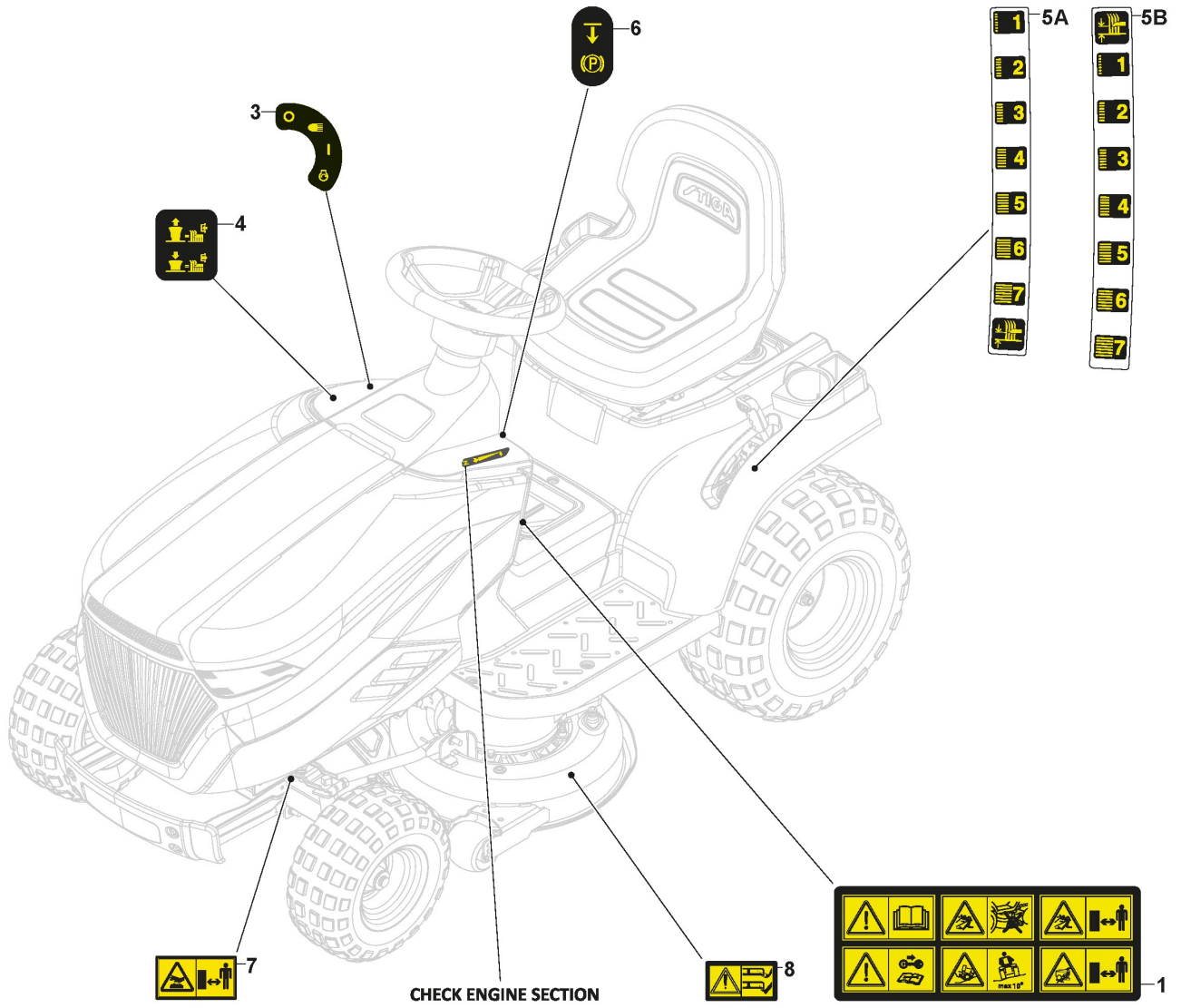
Engine - STIGA 17-19-21Hp

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	125795001/1	Cap			
2	5	112154210/0	Nut			
3	1	325735126/1	Tank	6Lt		
4	2	118375051/1	Fair Led			
5	1	325869057/0	Fuel Tube			
6	7	112540260/0	Washer			
7	3	112691115/0	Screw			
9	4	112735108/1	Screw			
10	2	112792611/0	Screw			
11	4	112360425/0	Nut			
12	1	118738278/0	Right Exhaust Connection Tube			
13	1	118738279/0	Left Exhaust Connection Tube			
14	2	112583500/0	Grower			
15	1	382598077/0	Muffler Protection			To S/N 00143RON
15	1	382598077/1	Muffler Protection		From S/N 22LA3RON 003027	To S/N 00143RON
16	1	182750003/0	Muffler Assy			To S/N 00143RON
16	1	182750017/0	Muffler Assy		From S/N 23KA3RON 012147	
17	4	125943010/0	Screw			
18	1	118718000/0	Oil Emptying Syringe			
19	1	125090003/0	Choke Control			To S/N 00143RON
19	1	125090009/0	Choke Control Cable		From S/N 23JA3RON 002050	
21	1	182000221/0	Accelerator			
22	2	112521310/0	Washer			
23	2	112540020/0	Washer			
24	3	112726388/0	Screw	White Galvanized		
25	1	325394531/0	Knob			
26	1	112290800/0	Nut			
27	1	114364617/0	Throttle Label			
28	1	325108112/0	Conveyor	if needed		
29	4	133320027/0	Cable			
30	1	325263318/0	Air Intake Grill	Black		



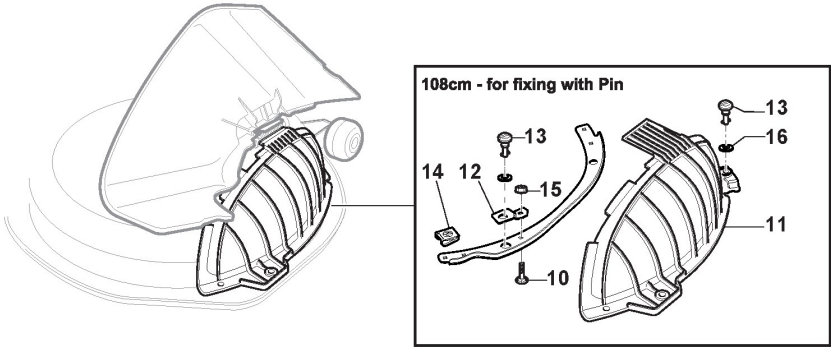
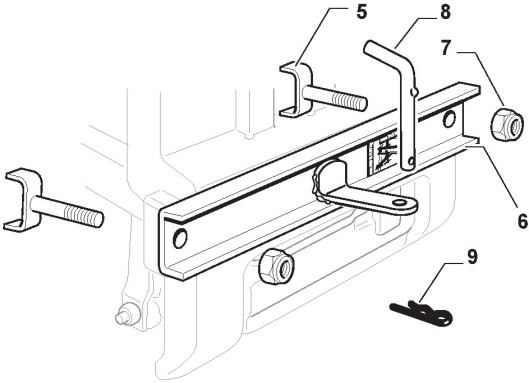
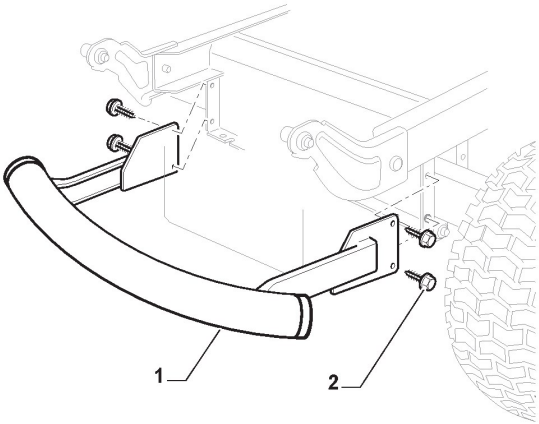
Electrical Parts

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	182040196/1	Complete Wiring Assembly			To S/N 23BA3RON 012670
1	1	182040196/2	Wiring Harness		From S/N 22LA3RON	
2	1	382722471/1	Electronic Card	"LS" marked		To S/N 22LA3RON 013865
2	1	382722471/2	Electronic Card	"LS" marked	From S/N 22LA3RON	
3	1	325600090/1	Card Protection			
4	1	118450075/1	Starting Switch			
5	1	112735105/0	Screw			
6	1	118210023/0	Starting Key			
7	1	118120007/0	Battery 12V 18Ah			
8	1	125430265/1	Spring			
9	1	118400863/0	Screwed Ring			
10	1	119410609/1LC	Microswitch			
11	1	119410623/0	Microswitch	N.C. - White		
14	1	133567000/0	Relay	Only for Honda Engines		
15	2	133215000/0	Cover			
16	1	133340036/0	Fuse 25 A	25A		
16	1	133340040/0	Fuse 10 A	10A		
17	2	133500007/0	Fuse Carrier			
18	1	118450073/0	Clutch Switch	Yellow		
19	1	119410622/1	Microswitch	N.O. - Black		
20	1	182040186/0	Headlights Cable [Led]			
21	2	118459104/0	LED Lamp	LED Light Bulb		
23	1	119410633/0	Seat Microswitch	N.O. - Black/White		
25	1	1134-9250-01	Battery Charger Kit 1A UK-CE Plug	CE + BS + AUS plug		
26	1	325605003/0	Push Button Reverse Gear			
27	1	325256250/0	Screwed Ring			
51	1	118736112/0	Solenoid			
52	2	112361005/0	Nut			
53	1	125065002/0	Cable			
54	1	118564864/1	Protection			
55	1	112791011/0	Screw	Not for Honda Engines		
56	2	112154510/0	Nut	Not for Honda Engines		



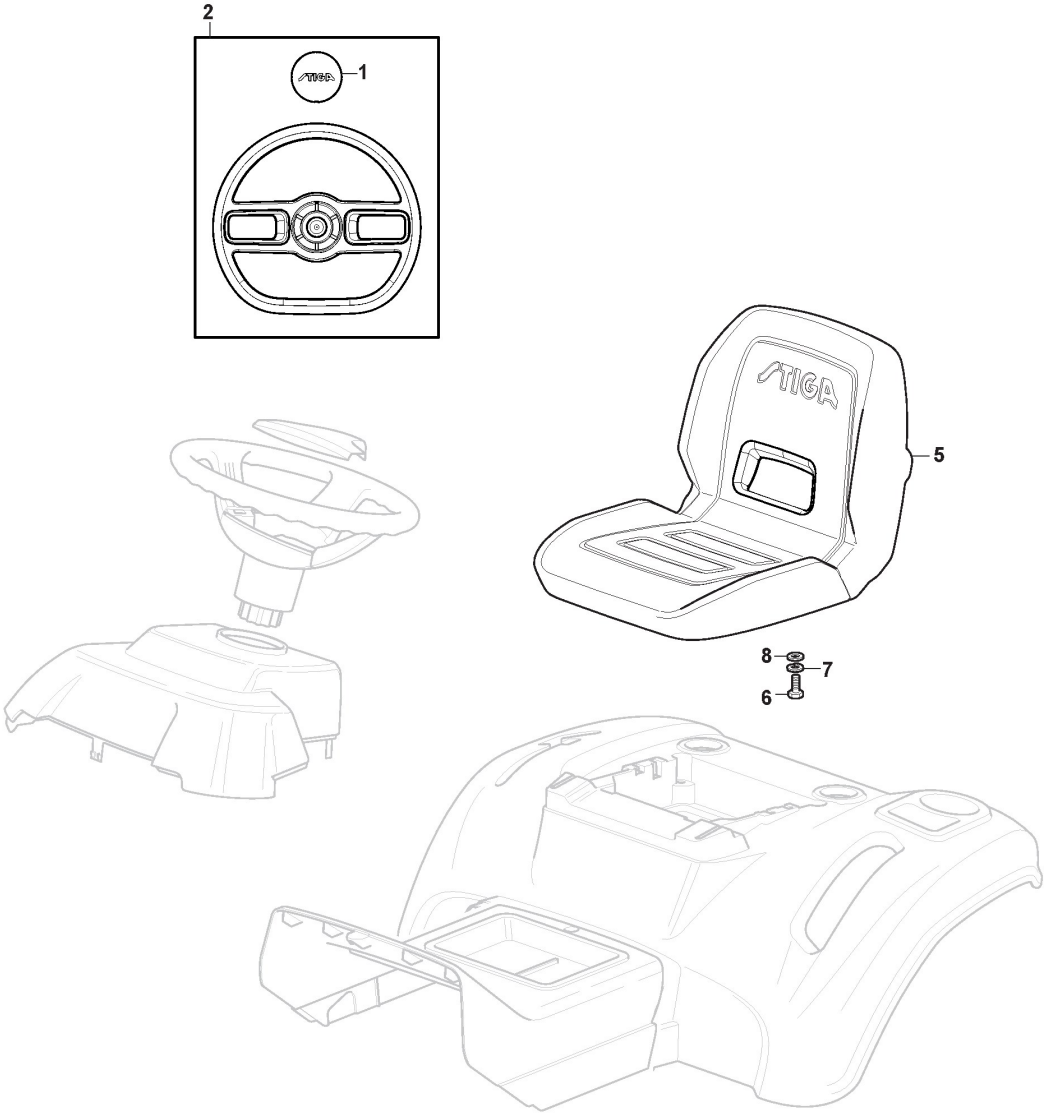
Labels

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	114362365/1	Pictographs Safety Decal	No more used from 01.11.2022		
3	1	114363699/0	Headlights Decal			
4	1	114361438/0	Clutch Engage Label			
5A	1	114363701/0	Lifting Deck Decal			
5B	1	114366142/0	Lifting Deck Decal			
6	1	114363701/0	Lifting Deck Decal			
7	2	114364961/3	Label Hot Surface			
8	1	114356699/1	Cutting Deck Danger Label			



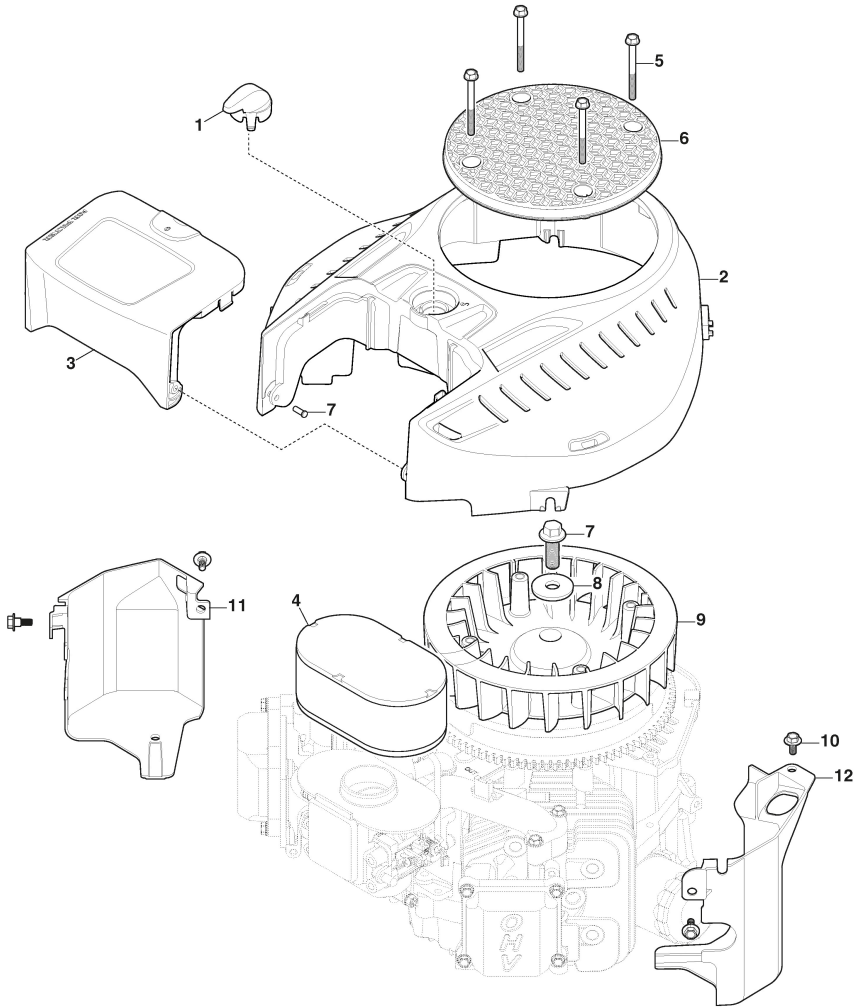
Optionals On Request

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	382869038/0	Muffler Protection			
2	4	112735599/0	Screw			
5	2	382650211/0	Stiffening			
6	1	382033111/0	Rod			
7	2	112155000/0	Nut			
8	1	125510021/1	Hitch Pin			
9	1	124487999/0	Spring Pin			
10	1	112815206/0	Screw			
11	1	325140107/0	Deflector			
12	2	325785473/0	Pin			
13	2	125580040/0	Stake			
14	2	118737221/0	Plate			
15	2	112292102/0	Nut			
16	2	112604899/0	Crown Fastener			



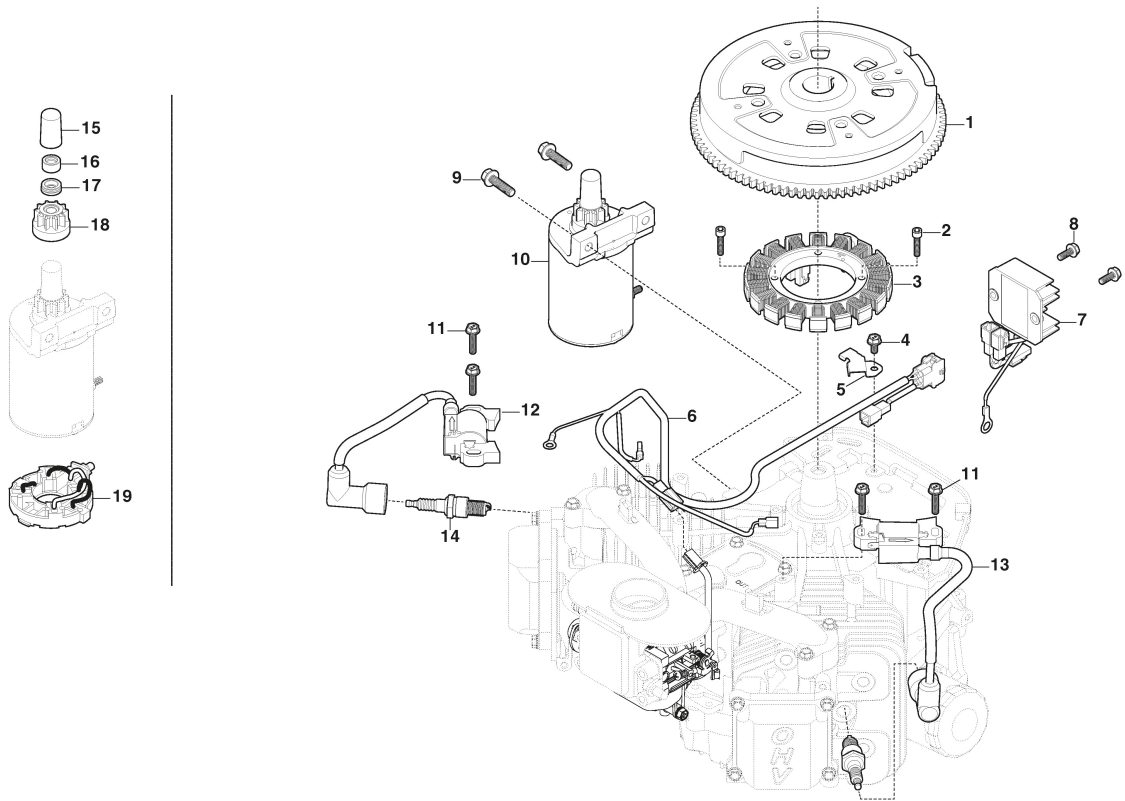
Seat & Steering Wheel

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	325580511/0	Steering Plate Cover			
2	1	325961227/0	Steering wheel			
5	1	125722486/0	Seat			
6	4	112792611/0	Screw			
7	4	112540260/0	Washer			
8	4	112523060/0	Washer			



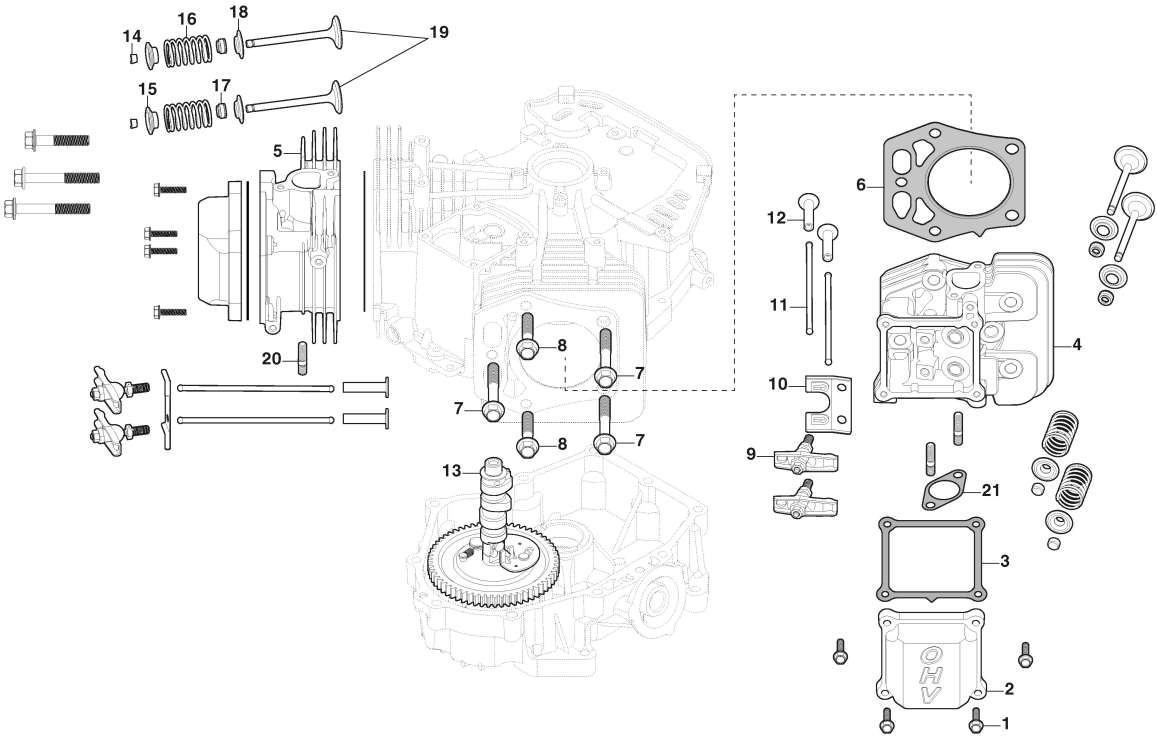
Fan Cover, Air Cleaner

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	118551634/0	Knob			
2	1	118551637/0	Engine Cover			
3	1	118551635/0	Air Cleaner Cover			
4	1	118551590/0	Air Filter			
6	1	118552600/0	Guard			
7	2	118551636/0	Pin			
9	1	118552594/0	Flywheel Fan			
11	1	118551569/0	Air Baffle			
12	1	118551570/0	Air Baffle			



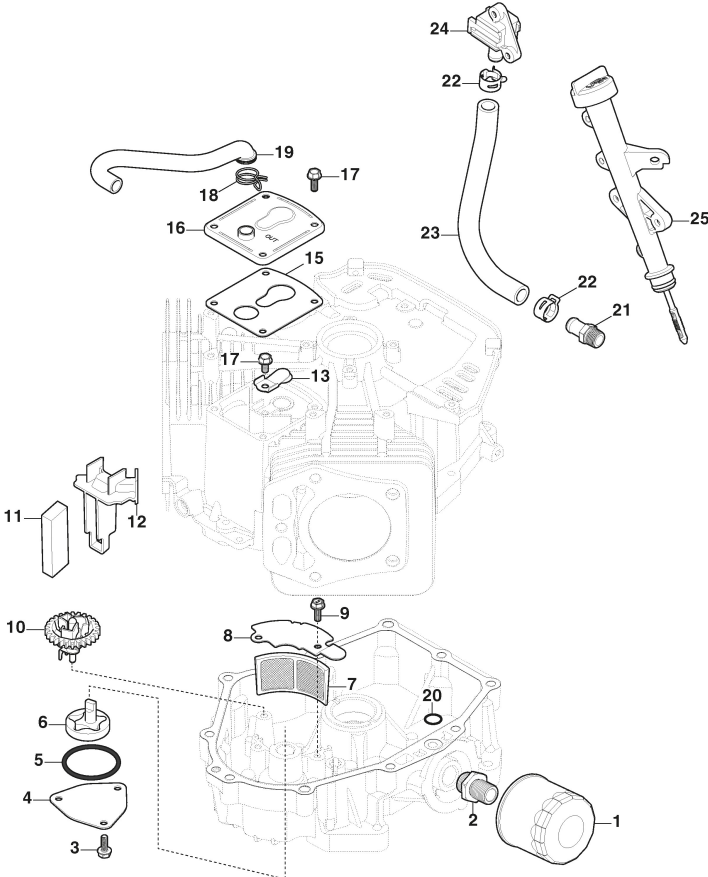
Ignition Coil, Starter Motor, Flywheel

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	118551593/0	Flywheel			
3	1	118551594/0	Coil Assy, Charge			
6	1	118551599/0	Harness Assy			
7	1	118551596/0	Rectfier			
10	1	118551595/0	Start Motor Assy			
12	1	118551598/0	Electronic Coil			
13	1	118551597/0	Electronic Coil			
14	2	9400-0289-01	Spark Plug (Rn9Yc)	RN9YC		
15	1	118552282/0	Plug			
16	1	118552283/0	Collar			
17	1	118552284/0	Spring			
18	1	118552285/0	Pinion			
19	1	118552281/0	Brush Set			



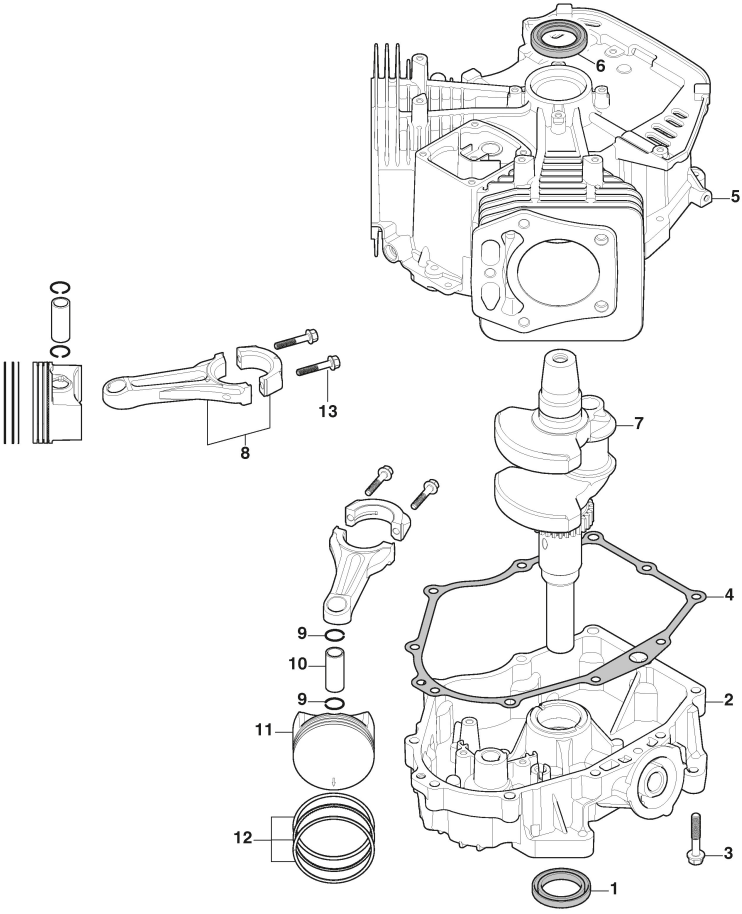
Cylinder Head

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	8	118551535/0	Bolt			
2	2	118551549/0	Cover Comp., Head			
3	2	118551550/0	Gasket			
4	1	118551546/1	Cylinder Head			
5	1	118551547/1	Cylinder Head			
6	2	118551627/0	Gasket			
7	6	scrw	Screw	M10×1.25_L=70		
8	4	scrw	Screw	M10×1.25_L=50		
9	4	118551558/0	Equalizer Ass. Y			
10	2	118551561/0	Plate			
11	4	118551559/0	Push Rods Assy			
12	4	118551560/0	Valve Lifter			
13	1	118551556/1	Camshaft			
14	8	118551247/0	Valve keeper			
15	4	118551246/0	Retainer			
16	4	118550529/0	Spring Valve			
17	4	118551248/0	Gasket			
18	4	118551245/0	Plate			
19	2	118551616/0	Valve Assy, Intake + Exhaust			
20	4	118551336/0	Stud			
21	2	118551272/0	Muffler Gasket			



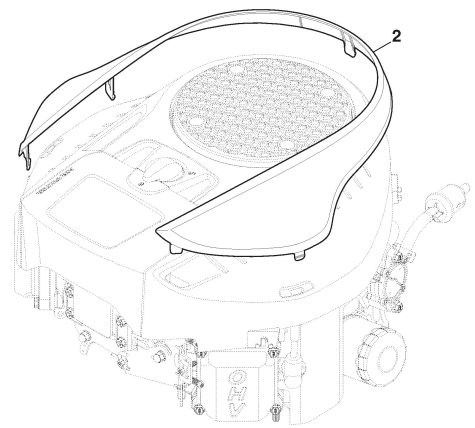
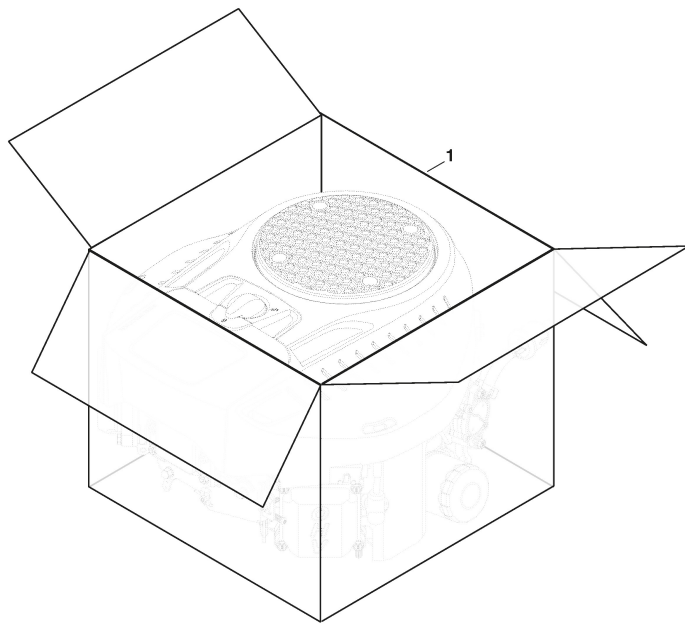
Oil Filter

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	118551566/0	Oil Filter			
2	1	118551567/0	Fitting			
3	3	scrw	Screw	M6x16		
4	1	118551563/0	Oil Pump Cap			
5	1	118551609/0	O- Ring	D=47_d=3.5		
6	1	118551562/0	Rotor			
7	1	118551564/0	Oil Filter			
8	1	118551565/0	Air Cleaner Cover			
9	2	scrw	Screw	M6x16		
10	1	118551587/0	Speed Governor Assy			
11	1	118551589/0	Filter Lock			
12	1	118551617/0	Support			
13	1	118551557/0	Valve			
15	1	118551544/0	Gasket			
16	1	118551543/0	Cover			
17	5	scrw	Screw	M6x16		
18	1	118551610/0	Hose clamp			
19	1	118551603/0	Breather Tube			
20	1	118551286/0	O Ring	D=11.7_d=2.5		
21	1	118551545/0	Connection			
22	2	118551611/0	Hose clamp			
23	1	118551607/0	Oil Drain Tube			
24	1	118551618/0	Oil Drain Plug			
25	1	118551539/0	Oil Filler Assy			



Piston, Crankshaft, Crankcase

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	118551602/0	Oil seal	d=38_D=62_b=8		
2	1	118551541/0	Crankcase Cover			
3	10	scrw	Screw	M8x45		
4	1	118551542/0	Gasket			
5	1	118551628/0	Cylinder			
6	1	118551418/0	Oil Seal	d=35_D=52_b=7		
7	1	118551555/0	Crankshaft			
8	2	118551554/1	Connecting Rod Assy			
9	4	118551600/0	Oil seal			
10	2	118551552/0	Piston Pin			
11	2	118551629/0	Piston			
12	2	118551630/0	Piston, Ring Set			
13	4	118552498/0	Bolt			



Engine, Engine Cover

Ref.nr.	Qty	Item number	Description	Notes	From	Up to
1	1	118551536/0	Engine Assembled			
2	1	325055008/0	Cover Ring, Yellow			